

Amendments to the Specification

Please replace the paragraph which begins on page 16, line 18 of the originally-filed specification (and that corresponds to paragraph number [0039] in the published application) with the following amended paragraph:

While the hollow profile 7 is turned by the feed unit 3, the already bent section of the hollow profile 7 is turned out of the defined bending plane-B of the bending device, and the adjacent hollow profile 7 section that is advanced once the feed movement commences is bent in the bending plane-B in a spatially unchanged fashion. During this process, the profile section situated at the height of the bending sleeve 5 when the hollow profile 7 is turned also moves out of the bending plane-B. This can be achieved without having to adjust the bending sleeve 5, namely because the through-opening 5a of the bending sleeve 5 includes a certain lateral clearance in addition to the outside dimensions of the profile 7 such that sufficient free space is available for the profile 7.